

Linear Tolerances (mm)

Dimension up to	Tolerance	Dimension up to	Tolerance
12	±0.15	200	±0.60
25	±0.20	250	±0.70
40	±0.25	300	±0.80
60	±0.30	350	±0.90
80	±0.35	400	±1.00
100	±0.40	450	±1.10
125	±0.45	500	±1.20
150	±0.50	550	±1.30

Geometric Tolerances (mm)

Dimension up to	TIR Flatness Straightness Tolerance	Parallelism Perpendicularity Tolerance
50	0.20	0.30
100	0.30	0.40
200	0.40	0.60
300	0.60	0.80
400	0.80	1.00
500	1.00	1.20
600	1.20	1.50
500	1.00	1.20
600	1.20	1.50

General Envelope Tolerances (mm)

Dimension up to	Tolerance	Dimension up to	Tolerance
40	0.80	320	1.90
80	1.00	360	2.00
120	1.20	400	2.10
160	1.40	440	2.20
200	1.60	480	2.30
240	1.70	500	2.40
280	1.80	540	2.50